



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-607-541
Job Sheet 199670



Part No: D350-607-541

Job Qty: 1 pcs

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/29/19

Job Tracking No:

Due Date: 9/16/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-607 REV.F IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev:H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	9/16/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S223049



Part: D350-607-541

Job No: 199670

Serial No/Batch: S223049

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7 of 7 FAA STC SR002131

Plex 8/29/19 9:56 AM Dart.lajeunesse.marie

					Packaging 1 - 29	
					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	9/16/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
123 Packaging 1-1 - Pick Kit - B4B 1 pcs		9/16/19	0.00 0.00		Packaging 1 - 1 - B4B	
					Packaging 1 - 2 - B4B	
					Packaging 1 - 3 - B4B	
					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	
					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
126 QC 4	1 pcs	9/16/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	

DAS
78
9-89

OCT 16 2019

DAS
23
9-89

OCT 16 2019

DAS
78
9-89

OCT 16 2019

				QC 4 - 72		
				QC 4 - 74		
				QC 4 - 75		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/16/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 78 9-89 OCT 6 2019
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	DAS 78 9-89 OCT 6 2019
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	9/16/19	0.00 0.00	DC - 1 - B4B	DAS 21 9-89 OCT 17 2019
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	9/16/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-89 OCT 17 2019
					QC 21 - FG - 70	
					QC 21 - FG - 53	
Part Op 110 - (Pick Kit)						DAS 21 9-89 OCT 17 2019
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
123 - Pick Kit						
126 - QC4- 100% Inspect kits for completeness						
130 - (Identify as per dwg & Stock Location: _____) Package as per PPPD350-607-541						
135 - (Document Control) Photocopy bluefile & type labels per PPP D350-607-541 CHG009						
140 - (QC21- Final Inspection - Work Order Release)						

Pkg

012186

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S201473 ✓
AN4-13A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S196190 ✓
AN4C15	BOLT	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S157315 ✓
D2690-6	Lanyard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S198470 ✓
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S222868 ✓
D4086-200	Placard, Max Load Exp Date: 6-5-2020	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S187841 ✓
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S202215 ✓
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S183331 ✓
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S213610 ✓
D4917-300	Placard, Max Load Exp Date: 9-30-2020	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S218263 ✓
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S203258 ✓
MS21042L4	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S214467 ✓
MS24665-151	Cotter Pin	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S144955 ✓
NAS1149C0463R	Washer (AN960C416)	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	S124667 ✓
NAS1149F0432P	Washer (AN960-416L)	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S214714 ✓
NAS1515H4L	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S174159 ✓
D4085-3	Placard (9-10-2020 Exp Date)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S216147 ✓
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	S212 368
D4030-041	Long Basket Assembly (350)	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	S218895

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310C4	1	67	0
	AN4-13A	6	1,005	0
	AN4C15	1	39	0
	D2690-6	1	126	0
	D3912-041	1	6	0
	D4085-3	1	25	0
	D4086-200	1	15	0
	D4150-041	1	14	0
	D4151-041	1	13	0
	D4151-043	1	11	0
	D4917-300	1	17	0
	MS17984-C413	1	45	0
	MS21042L4	6	1,302	0
	MS24665-151	1	289	0
	NAS1149C0463R	3	216	0
	NAS1149F0432P	12	676	0
	NAS1515H4L	2	116	0
123-Packaging 1-1 - Pick Kit - B4B	D350-607-511	1	3	0
	D4030-041	1	0	0

Part Specifications

Specifications could not be found.

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐						
Date :	Sequence #:	QTY Affected :		MRB (QS1042)						
Description Work Order Deviation		Disposition								
		Completed By								
		Lead hand / Supervisor								
		QC / QA Coordinator								

Root Cause		FAULT CATEGORY									
☐	Operator	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐			
☐	Manufacturing Process	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐			
☐	Equip/Tooling	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐			
☐	Handling/Preservation	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐			
☐	Material	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐			
☐	Product Improvement	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐			
☐	Process Improvement	☐	Fit/Function	☐	Off-set/Set-up	☐					
☐	Human Factors	Other/Details:									

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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Revision: F

Date: 18.11.21

Change Record

PAGE 1 OF 1

Part Number: D350-607-541/-541BK/-541GB/-541LG/-541YG

Description: HELI-UTILITY BASKET

[illegible]